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most parts tolerances can be found in the i&t ... type valve and uses a split guide and the left spring is a 9n spring. the valve on the right ... since i'm not installing free rotating valves i wasn't able to photograph them but i have a few pix from a.

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for example, on the last 9n i rebuilt i replaced 1 valve spring as it did not measure the minimum compression ... i&t shop service manual ford 2n-8n-9n (fo-4).

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